INTERNATIONAL SEARCH REPORT

Internal Application No PC1/EP2004/006462

A. CLASSIF IPC 7	FICATION OF SUBJECT MATTER B23D79/00 F16D69/04 B23P15/18	В		
According to	International Patent Classification (IPC) or to both national classificat	tion and IPC		
B. FIELDS SEARCHED				
Minimum documentation searched (classification system followed by classification symbols) IPC 7 B23D F16D B23P				
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched				
Electronic data base consulted during the International search (name of data base and, where practical, search terms used)				
EPO-In	ternal			
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category °	Citation of document, with indication, where appropriate, of the rele	vant passages	Relevant to claim No.	
Х	WO 00/49308 A (ARBESMAN RAY) 24 August 2000 (2000-08-24)		17,18	
A	cited in the application page 8, line 20 - page 14, line 1 figures 1-6	4;	1	
A	CA 1 337 622 C (BONDFACE TECHNOLO 28 November 1995 (1995-11-28) the whole document	GY INC)	1	
Further documents are listed in the continuation of box C. Patent family members are listed in annex.				
Special categories of cited documents:				
Clied to understand the principle or theory underlying the considered to be of particular relevance Let earlier document but published on or after the international filing date Let document of understand the principle or theory underlying the invention Let do understand the principle or theory underlying the invention Let document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone				
which is cited to establish the publication date of another citation or other special reason (as specified) *O* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled				
P document published prior to the international filing date but tater than the priority date claimed *&* document member of the same patent family				
Date of the actual completion of the international search Date of malling of the international search report				
27 October 2004		03/11/2004		
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 All peace 1 by 37 miles				
NL – 2280 HV Rijswijk Tel. (+31−70) 340−2040, Tx. 31 651 epo nl, Fax: (+31−70) 340−3016		Frisch, U		

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PCT/EP2004/006462

Rox I	Observations where certain claims were found unsearchable (Continuation of item 1 of ill'st sheet)		
This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:			
1.	Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:		
2.	Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:		
3.	Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).		
Вох П	Observations where unity of invention is lacking (Continuation of item 2 of first sheet)		
This International Searching Authority found multiple inventions in this international application, as follows:			
SEE SUPPLEMENTAL SHEET			
1.	As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.		
2. 🗶	As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.		
3.	As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:		
4.	No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:		
Remar	k on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.		